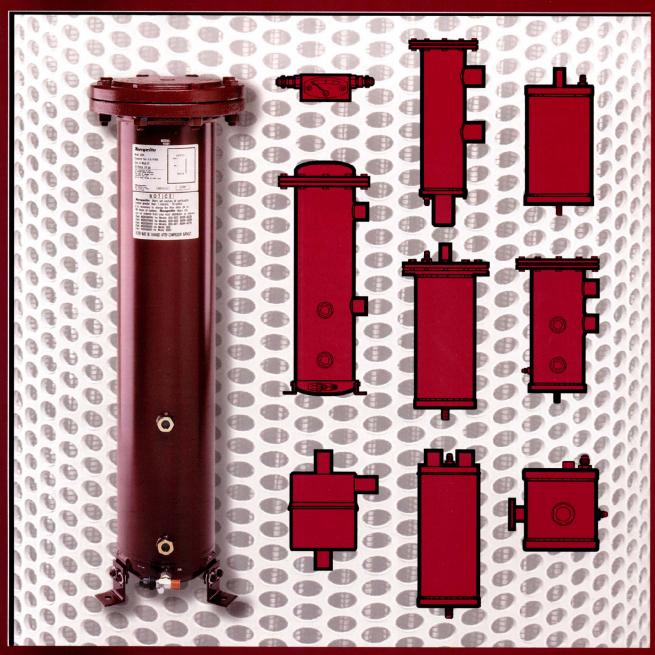
Temprite

The most respected name in oil management systems



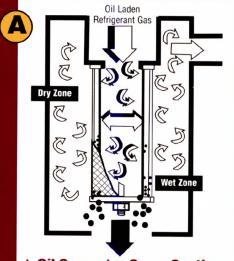
Temprite

1555 Hawthorne Lane West Chicago, Illinois 60185 USA 1-800-552-9300 FAX (630) 293-9594

www.Temprite.com

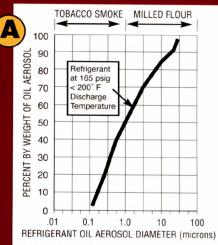
e, at Temprite, have one goal in mind when we conceptualize our products; to design and manufacture the most efficient refrigeration components available, worldwide. We realize that with refrigeration design, the sum of the components equals the overall efficiency of the system. When you call out Temprite products, you can feel confident that you're specifying an engineered product designed to enhance the performance of the total system.

Why Coalescent Oil Separators?



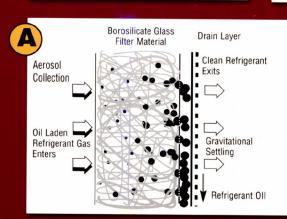
▲ Oil Separator Cross Section

Atomized oil present in the discharge gas enters the interior of the filter flowing from the inside of the filter to the outside. Droplet sized oil over 100 microns (100 μ m) are generally separated here by expansion of gases.



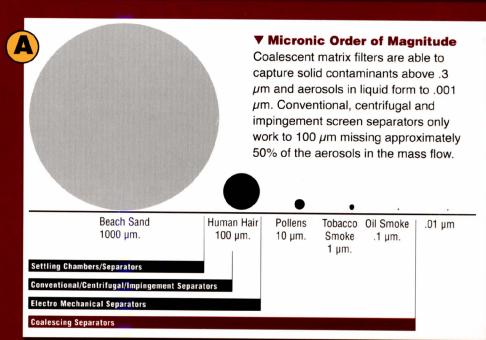
▲ Typical Aerosol Distribution

This graph illustrates micron particle sizes from .01 to 100. Refrigerant oils in aerosol form typically range from less than 0.1 to 40 microns in size. The majority of aerosols in the discharge gas are in the 0.4 to 10 micron range with greater than 50% of the aerosols less than 1 μ m in size.



◄ Filter Cross Section

As aerosol sized gas enters the borosilicate glass matrix it vibrates from side to side colliding with other molecules and agglomerating. Large oil droplets are moved to the outside of the filter and enter the gravitational drain layer.



<u>Temprite</u>

The Temprite Product Line

The Temprite 320 and 340 Series are the first oil separators designed for refrigerant recovery/reclaim systems.



Based on our robust 900 Series, the 320 and 340 Series units are 99.995% efficient in removing particulate between 0.3 and 0.6 microns and separation oil from the mass flow.

The elimination of the float- ball and the internal oil reservoir maximizes efficiency by minimizing oil carryover. It also has the advantage of being

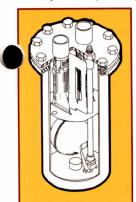


one of the smallest oil separators available for its capacity. Metering the oil return back to the compressor may be done by a variety of methods including capillary tube, a metered orifice or a timed solenoid. Use

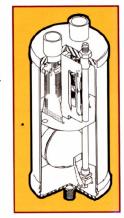
the actual tonnage CFM to correctly size the 320 or 340 Series for your application.

The 500 and 600 Series are

impingement screen type oil *separators*. They work by having the compressed



mass flow enter into a larger separator chamber which lowers the velocity. The atomized oil droplets collect on the impingement screen surface. As the oil droplets agglomerate, they



fall to the bottom of the separator oil reservoir. The 600 Series is designed

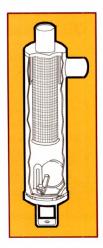
for OEM applications where accessibility of the 500 Series is not required.

The Temprite 900 and 920 Series is

unquestionably *the* standard in modern oil separation by virtue of their exceptional performance range. Unlike centrifugal or impingement screen separators, which have virtually the same performance characteristics, the 900 and 920 Series separators are not dependent upon velocity for efficiency. So, when the load drops off, the separator keeps working at 99% efficiency.

The reason the 900 and 920 Series oil separators work so well is because they employ a borosilicate coalescent filter-separator to do the work impingement screens formerly did. These exceptionally pure, extremely fine glass fiber matrices force the oil molecules to collide into one another, agglomerating until they fall to the bottom of the separator. Because this filter is finer than a filter/drier, it will pick up any and all solid contaminants

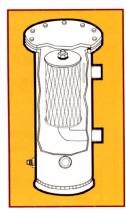
and dirt circulating in the system to 0.3 microns. Remember, the filter is also doing the separating. Normally, on short self contained applications the amount of solid contaminants is small, but on large parallel rack/pack/multiplexed systems, system cleanliness can be a problem. This is why Temprite developed the 920 Series accessible coalescent oil separators. In the first 24 to 48 hours of operation, the filter-separator cleans the system of all solid contaminants larger than 0.3 microns. The filter-separator does the job of separating and balancing out the



system. The Temprite 900 Series is designed for OEM applications where cleanliness specifications may be audited.

However, if the filter-separator becomes over-loaded with solid contaminants and dirt, it will not function at it's optimum performance level. This is why we have introduced the **Temprite Pressure Differential Indicator.** It tells you when the filter-separator is becoming dirt logged. Just check the pressure differential across the filter and you'll know whether or not the filter needs changing. The PDI may also be wired to an alarm to

warn you electronically. In the event of a compressor burn-out, the carbon and solid contaminants will be localized at the separator. You may also install a Temprite 920 Series on a system that has had a burn out to facilitate clean up. Just put in a Temprite Clean-Up Filter to purge the system of unwanted contaminants. If used in conjunction with a standard filter-separator, you can return the oil to near virgin state.



The 900 and 920 Series also enhance the performance of other components by

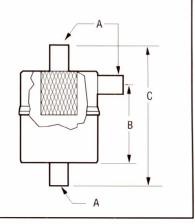
eliminating solid contaminants and oil from the system.

Thermostatic Expansion Valves work better because they're dirt free-oil free. Desiccant in filter dryers are more effective when they're not logged with oil thus enhancing the entire system's performance.

Finally, the Temprite 920 Series Oil Separators have been proven, in independent third-party tests, to be more efficient than any other oil separator commercially available. This efficiency means better heat transfer through the coils translating into significant kW savings for the end user. For a copy of the Emerson Climate Technologies report to see how much money your chain could save, contact Temprite at temprite@temprite.com or 630-293-5910.

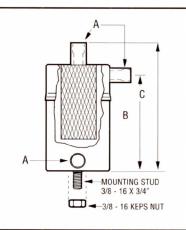
Model 320, 321, 322 Oil Separator – Hermetic Coalescent

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension
320	500 PSIG	3/8" ODS	2 1/2"	3/8" ODS	2 1/16"	4 1/4"
321	500 PSIG	1/8" FPT	2 1/2"	1/8" FPT	2 1/16"	3 1/2"
322	500 PSIG	1/4" SAE	2 1/2"	1/4" SAE	2 1/16"	4"



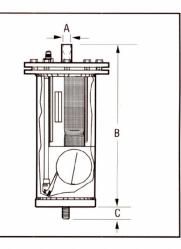
Model 340, 341, 342, 343 Oil Separator – Hermetic Coalescent

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension
340	500 PSIG	3/8" ODS	2 1/2"	3/8" ODS	3 9/16"	4 7/8"
341	500 PSIG	1/8" FPT	2 1/2"	1/8" FPT	3 9/16"	4 1/2"
342	500 PSIG	1/4" SAE	2 1/2"	1/4" SAE	3 9/16"	4 3/4"



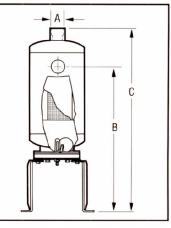
Model 501, 502, 503, 504, 505 Oil Separator – Accessible Impingement

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	Oil Ch	_
501	450 PSIG	1/4" SAE	4"	1/2" ODS	10 1/4"	3/4"	16 oz	475 m
502	450 PSIG	1/4" SAE	4"	5/8" ODS	12 7/8"	3/4"	16 oz	475 m
503	450 PSIG	1/4" SAE	4"	7/8" ODS	14 5/8"	3/4"	16 oz	475 m
504	450 PSIG	1/4" SAE	4"	1 1/8" ODS	15 1/2"	3/4"	16 oz	475 m
505	450 PSIG	1/4" SAE	4"	1 3/8" ODS	18 7/8"	3/4"	16 oz	475 ml



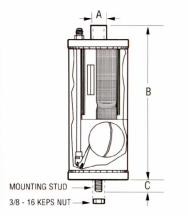
Model 506, 507 Oil Separator – Accessible Impingement

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	Oil Ch Amo	970
506	450 PSIG	1/4" SAE	6"	1 5/8" ODS	15 1/4"	20 1/4"	20 oz	590 ml
507	450 PSIG	1/4" SAE	6"	2 1/8" ODS	16 1/4"	21 1/2"	20 oz	590 ml



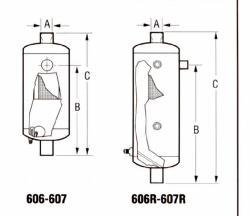
Model 600, 601, 602, 603, 604, 605 Oil Separator – Hermetic Impingement

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	Oil Ch Amo	_
600	450 PSIG	1/4" SAE	4"	3/8" ODS	8 1/8"	3/4"	15 oz	445 ml
601	450 PSIG	1/4" SAE	4"	1/2" ODS	10 1/4"	3/4"	12 oz	355 ml
602	450 PSIG	1/4" SAE	4"	5/8" ODS	12 7/8"	3/4"	12 oz	355 ml
603	450 PSIG	1/4" SAE	4"	7/8" ODS	14 5/8"	3/4"	12 oz	355 ml
604	450 PSIG	1/4" SAE	4"	1 1/8" ODS	15 1/2"	3/4"	12 oz	355 ml
605	450 PSIG	1/4" SAE	4"	1 3/8" ODS	18 7/8"	3/4"	12 oz	355 ml



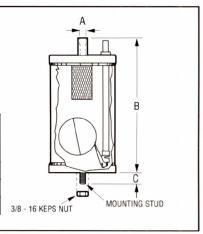
Model 606, 607 Oil Separator – Hermetic Impingement Model 606R, 607R (No Float)

Model	Maximum Working Pressure	Oil Connector Size	Dia.	"A"	Dimension "B"	"C"	Oil Ch	_
606	450 PSIG	3/8" SAE	6"	1 5/8" ODS	13 1/2"	18 3/8"	29 oz	850 ml
607	450 PSIG	3/8" SAE	6"	2 1/8" ODS	14 1/2"	19 3/8"	29 oz	850 ml
606R	450 PSIG	3/8" SAE	6"	1 5/8" ODS	18 1/2"	23 3/8"	128 oz	3.78 lit
607R	450 PSIG	3/8" SAE	6"	2 1/8" ODS	19 1/2"	24 3/8"	128 oz	3.78 lit



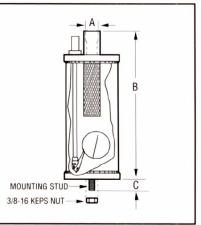
Model 900, 900-1, 901 Oil Separator – Hermetic Coalescent

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	Oil Ch Amo	_
900	450 PSIG	1/4" ODS	4"	3/8" ODS	8 1/4"	3/4"	15 oz	445 ml
900-1	450 PSIG	1/4" 90° ODS	4"	3/8" ODS	8 1/4"	3/4"	15 oz	445 ml
901	450 PSIG	1/4" 0DS	4"	1/2" ODS	8 3/8"	3/4"	15 oz	445 ml



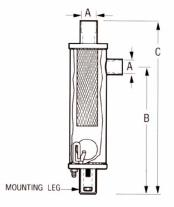
Model 902, 903 Oil Separator – Hermetic Coalescent

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	Oil Ch Amo	-
902	450 PSIG	1/4" ODS	4"	5/8" ODS	10 9/16"	3/4"	15 oz	445 ml
903	450 PSIG	1/4" ODS	4"	7/8" ODS	10 7/8"	3/4"	15 oz	445 ml



Model 904, 905 Oil Separator – Hermetic Coalescent

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	Oil Ch Amo	
904	450 PSIG	1/4" ODS	4"	1 1/8" ODS	15 1/8"	18 3/8"	16 oz	475 ml
905	450 PSIG	1/4" ODS	4"	1 3/8" ODS	15 1/8"	18 3/8"	16 oz	475 ml

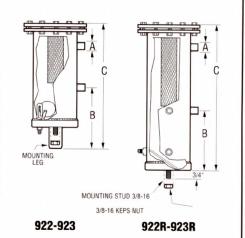


920 Series

Model 922, 923
Oil Separator – Accessible Coalescent
Model 922R, 923R
Oil Separator/Reservoir – Accessible Coalescent

Model	Maximum Oil Working Connector		Connector		Oil Charge			
	Pressure	essure Size	Dia.	"A"	"B"	"C"	Am	ount
922	450 PSIG	1/4" SAE	4"	5/8" ODS	9 3/8"	17 1/4"	15 oz	445 ml
923	450 PSIG	1/4" SAE	4"	7/8" ODS	9 3/8"	17 1/4"	15 oz	445 ml
922R	450 PSIG	1/4" SAE	4"	5/8" ODS	11 5/8"	19 1/2"	77 oz	2.27 lit.
923R	450 PSIG	1/4" SAE	4"	7/8" ODS	11 5/8"	19 1/2"	77 oz	2.27 lit.

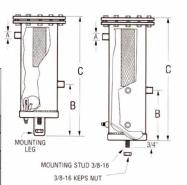
Replacement Filter Kit	Standard	Clean-Up	ď
Product No.	62034000	62024000	



Model 924, 925 Oil Separator - Accessible Coalescent Model 924R, 925R Oil Separator/Reservoir - Accessible Coalescent

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	Oil Ch Amo	_
924	450 PSIG	1/4" SAE	4"	1 1/8" ODS	9 3/8"	21 5/8"	16 oz	475 ml
925	450 PSIG	1/4" SAE	4"	1 3/8" ODS	9 3/8"	21 5/8"	16 oz	475 ml
924R	450 PSIG	1/4" SAE	4"	1 1/8" ODS	16 3/8"	28 5/8"	109 oz	3.22 lit.
925R	450 PSIG	1/4" SAE	4"	1 3/8" ODS	16 3/8"	28 5/8"	109 oz	3.22 lit.

Standard	Clean-Up
62037000	62047000

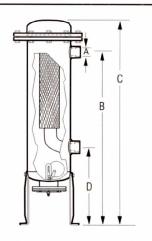


924-925 924R-925R

Model 926, 927 Oil Separator – Accessible Coalescent

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	"D" Dimension		harge 10unt
926	450 PSIG	3/8" SAE	6"	1 5/8" ODS	29"	35"	12"	34 oz	1 Lit
927	450 PSIG	3/8" SAE	6"	2 1/8" ODS	29"	35"	12"	34 oz	1 Lit

Replacement Filter Kit	Standard	Clean-Up
Product No.	62028000	62030000



Model 926R, 927R Oil Separator/Reservoir – Accessible Coalescent

Model	Maximum Working Pressure	Oil Connector Size	Diameter	"A" Dimension	"B" Dimension	"C" Dimension	"D" Dimension	Oil Cha	_
926R	450 PSIG	3/8" SAE	6"	1 5/8" ODS	33 7/8"	39 3/8"	16 5/8"	1.8 Gal	6.7 Lit
927R	450 PSIG	3/8" SAE	6"	2 1/8" ODS	33 7/8"	39 3/8"	16 5/8"	1.8 Gal	6.7 Lit

A A		3.5"
		C B
1	•	B
D L		_

Replacement Filter Kit	Standard	Clean-Up
Product No.	62028000	62030000

Model 928 Oil Separator – Accessible Coalescent Model 928R

Oil Separator/Reservoir - Accessible Coalescent

	Maximum Working	Oil Connector			Oil Cl	Oil Charge			
Model	Pressure	Size	Dia.	"A"	"B"	"C"	"D"	Amo	ount
928	450 PSIG	3/8" SAE	8 5/8"	2 5/8" ODS	33 5/8"	40 1/4"	12"	34 oz.	1.00 Lit
928R	450 PSIG	3/8" SAE	8 5/8"	2 5/8" ODS	32 3/8"	39"	11 1/2"	2.0 Gal	7.55 Lit

Replacement Filter Kit	Standard	Clean-Up
Product No.	62051000	62092802

